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A pair of lobes 32 formed of the loop ends 26A of the ruffles 26, which extend radially in every direction, project outwardly from the central portion 30. See United States Patent No.: 5,784,747. Because each loop end 26A generally has the same length, the lobes 32 of the body 12 formed thereby generally have a sphere-like shape. Due to the general pliability of the textured film material that makes up the body 12, the spherical shape of the body 12 is deformable during use of the cleansing device 10, e.g. the application of pressure and contacting of the device 10 to the desired surface to be cleaned in a scrubbing or scouring motion. Generally, the sphere-like shape of the body 12 will return after use without becoming separated.--

In The Claims:

Please amend claims 1-3, 5-11, 13-14, 17, 22-25, 27, 33 and 36 as follows:

Sub C 3
1. (amended). A device comprising:

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- a. at least one gathered piece of three-dimensional textured film having textured variations; and
 - b. a securing means for substantially permanently holding the at least one gathered piece of textured film together.

2. (amended). The device of claim 1 wherein the three-dimensional textured film is comprised of polyethylene, polypropylene, ethylene vinyl acetate copolymer, metallocene polyethylene, and blends and copolymers thereof.

3. (amended). The device of claim 1 wherein the three-dimensional textured film has textured variations selected from the group consisting of holes, embossments, and combinations thereof.

Sub C 2
5. (amended). The device of claim 1 wherein the three-dimensional textured film contains textured variations in the amount of from about 1.6 textured variations/ cm² to about 248 textured variations/ cm².

sub c2

6. (amended). The device of claim 1 wherein the three-dimensional textured film contains textured variations in the amount of from about 80 textured variations/ cm² to about 200 textured variations/ cm².

7. (amended). The device of claim 1 wherein the three-dimensional textured film contains textured variations in the amount of from about 5.0 textured variations/ cm² to about 15 textured variations/ cm².

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8. (amended). The device of claim 1 wherein the three-dimensional textured film contains textured variations in the approximate shape of a circle, honeycomb, oval, heart, pear, hexagon, square, triangle, pentagon, stellate, rectangle or combination thereof.

sub c2

9. (amended). The device of claim 1 wherein the three-dimensional textured film has an open area of no more than about 45 % based upon the total area of the perforated film.

10. (amended). The device of claim 1 wherein the three-dimensional textured film has an open area of greater than about 15% and less than about 35% based upon the total area of the perforated film.

11. (amended). The device of claim 1 further comprising an inner substrate that is substantially covered by the piece of three-dimensional textured film.

sub c2

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13. (amended). The device of claim 12 further comprising a second sheet of textured film, wherein the inner substrate is disposed between the second sheet of textured film and the piece of three-dimensional textured film.

14. (amended). The device of claim 12 wherein the inner substrate is disposed between the piece of three-dimensional textured film folded upon itself.

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a5 17. (amended). The device of claim 16 wherein the cord, ribbon, ~~strip, string, band, or heat~~ shrinkable material is elastic and ~~attached to~~ the three-dimensional textured film while the film is in an extended state.

sub c2 22. (amended). The method of making the device of claim 1 comprising:

- a6
- a) gathering at least one piece of three-dimensional textured film to produce a desired arrangement of film; and
 - b) securing the at least one piece of three-dimensional textured film with a securing means.

23. (amended). The method of claim 22 wherein the at least one piece of three-dimensional textured film is C-folded prior to gathering.

24. (amended). A device comprising:

at least one piece of three-dimensional textured film, wherein the device is in the form of a spherical poof, a mitt, a cloth having at least about 1.3 textured variations/cm², a glove, a plurality of textured film appendages attached to a holding means or a textured film pad attached to a holding means.

sub 19 25. (amended). The device of claim 24 in the form of the mitt, the cloth, or the glove, having a first side and a second side, wherein at least one of the sides is comprised of a three-dimensional textured.

a7 27. (amended) The device of claim 24 wherein the open area of the three-dimensional textured film on the first side is different from the open area of the textured film on the second side.